

**Date: October 2016**  
**Ref: PR211**



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## **PRESS RELEASE**

### **New dedicated gas analyzer for hydrogen-cooled generators covers operation and maintenance needs**

Michell Instruments has added an analyzer dedicated to monitoring hydrogen-cooled electricity generators to its current range of moisture and oxygen analyzers. The new [XTC601 for hydrogen cooled generators](#) has been designed with three phase profiles to cover all of the gas analysis requirements for operation and maintenance.

Hydrogen is used as a coolant in generators because it is the most efficient cooling agent available, having the highest thermal conductivity of all gases, allowing it to quickly draw heat away from the stator. A secondary benefit of using hydrogen is its low density, which reduces drag on the brushes making the generator work more efficiently.

High-purity hydrogen is required for the cooling to be effective, as well as for safe operation. As it is not possible to hermetically seal the generator set casings, there is always the potential for moisture ingress from the surrounding air. Too much moisture in the system not only reduces efficiency, but also introduces the risk of arcing and damage to the generator. Too much oxygen could cause an explosion.

As well as monitoring the purity of hydrogen in operation, operators also routinely purge the system with CO<sub>2</sub> to remove all the hydrogen safely, before carrying out scheduled maintenance.

The [XTC601 for hydrogen cooled generators](#) has three phase profiles to cover all stages of the process:

- Normal operation: H<sub>2</sub> Purity (air as the contaminant). Providing continuous, online measurements of the atmosphere within the generator.
- Purging H<sub>2</sub> with CO<sub>2</sub>. Indicating when all the H<sub>2</sub> has been removed from the system before routine maintenance – vital for safety and avoiding risk of explosions.
- Purging CO<sub>2</sub> with Air. This phase ensures that the atmosphere is safe for the engineers to work

The analyzer has three calibration maps to enable measurement in each of the above gas mixtures. Switching between them is simple using the integrated HMI or via an input from the plant control system. Having just one analyzer to monitor each of the phases reduces installation costs and capital expenditure. As with all of Michell's Thermal Conductivity analyzers, the non-depleting sensor makes it highly cost-effective over its lifetime as there are no consumable parts to replace.

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*Image courtesy of Siemens AG*

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## **Notes**

### **About Michell Instruments**

[Michell Instruments Group is a worldwide leader in the field of moisture and humidity measurement solutions.](#) With four decades experience, Michell designs and manufactures a wide range of sensors, instruments and customized systems capable of measuring dew-point, humidity and oxygen in applications and industries as diverse as compressed air, power generation, petrochemical, oil and gas, food processing and pharmaceutical. Michell's innovative products make processes cheaper, cleaner, more energy efficient and safe.

The Group has multiple manufacturing locations across Europe with their international headquarters located in Ely, UK and a North America sales and service headquarters located in Rowley (MA). It has its own facilities in 10 countries with an extensive network of factory trained application and service engineers, subsidiaries and distributors stretching across 56 countries.

<http://www.michell.com/uk>